**Amendments to the Claims:**

This listing of claims will replace all prior versions and listings of claims in the application.

**Listing of Claims:**

Claim 1-9 (cancelled).

Claim 10 (withdrawn). A process for making a laminate comprising (i) applying a printed layer that contains a high temperature-resistant colored ink to a transparent thermoplastic polyurethane layer having a softening temperature (according to Kofler) of 140 to 180C, a Shore A hardness of 50 to 95, and a thickness of at least 0.025 mm to produce a printed film and (ii) placing the printed film in a mold of an injection molding machine equipped with a nozzle, the printed layer facing the nozzle and (iii) injecting into the mold a thermoplastic material to form a substrate, the process being characterized in that the printed film is not performed.

Claim 11 (withdrawn). The process of Claim 10 wherein the thermoplastic material is at least one member selected from the group consisting of polyamide, polyester, polyolefin, styrene copolymer, polyphenylene oxide, polycarbonate, polyphenylene sulfide, polyvinyl chloride, polyurethane, PSO and PEEK.

Claim 12 (withdrawn). The process of Claim 10 wherein the placing of the printed film is by means a vacuum.

Claim 13 (withdrawn). The process according to Claim 10 wherein the printed layer has a thickness of 3 to 50 m.

Claim 14 (withdrawn). The process according to Claim 10 wherein the thermoplastic material is transparent.

Claim 15 (cancelled).

Claim 16 (new). A laminate prepared by a process comprising

(i) applying a printed layer that contains a high temperature-resistant colored ink to a transparent thermoplastic layer consisting of polyurethane having a softening temperature (according to Kofler) of 140 to 180°C, a Shore A hardness of 50 to 95, and a thickness of at least 0.025 mm to produce a printed film and

(ii) placing the printed film in a mold of an injection molding machine equipped with a nozzle, the printed layer facing the nozzle, and

(iii) injecting into the mold a thermoplastic material to form a substrate,

the process being characterized in that the printed film is not preformed.